# SWIM and Horizon 2020 Support Mechanism

Working for a Sustainable Mediterranean, Caring for our Future

# Eco-design of food and beverage packaging with Edtool

Presented by:

Hichem Salem and Anna Ibañez, PM on Green Entrepreneurship at SCP/RAC

**SWIM and Horizon 2020 SM** 

12th December 2018, Barcelona, Spain

This Project is funded by the European Union



























**Edtool** and its User Guide is part of the work done within the "Sustainability of Products and Services" area.

### **Coordination:**

Xavier Gabarrell, Project Coordinator (UAB)

### **Tool Development and and User Guide**

UAB (Xavier Gabarrell, Pere Llorach, Joan Rieradevall) inèdit (Ramon Farreny, Markel Cormenzana, Raul Garcia-Lozano, Carles M. Gasol)

### **Participants:**

Province of Bologna (Marino Cavallo, Viviana Melchiorre)

ENEA (Mario Tarantini, Arianna Dominici)

CRO-CPC (Goran Romac, Ivana Ivicic),

IAT (Anne Furphy, Victor Vázquez, Lorenzo Chacon).

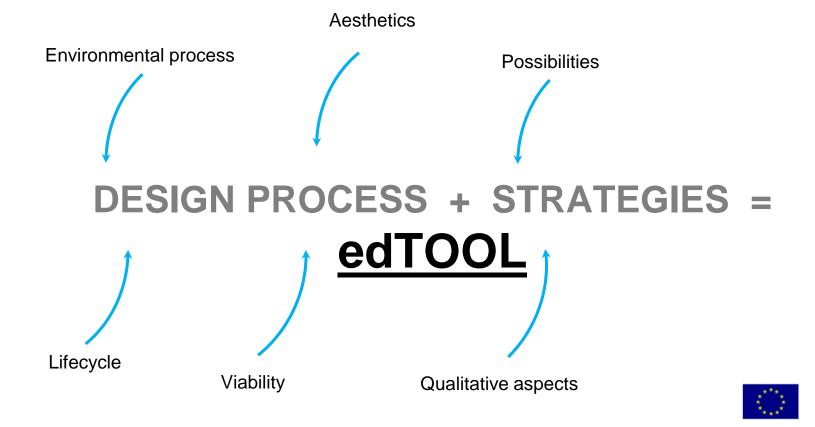
SSSUP (Tiberio Daddi, Maria Rosa de Giacomo)





### Aim of the Tool

edTOOL aims to improve the sustainability of products and services by implementing ecodesign in companies in a step-by-step intuitive way



### **Edtool characteristics:**

- Useful to guide companies through the process of ecodesign implementation.
- Flexible and propositive, with recommendations for the environmental improvement.
- Practical, with real examples from the partners' experience.





### **Edtool characteristics:**

- Useful to guide companies through the process of ecodesign implementation.
- Flexible and propositive, with recommendations for the environmental improvement.
- Practical, with real examples from the partners' experience.





## **Edtool User Guide**







### **Edtool User Guide**

- It provides detailed descriptions and clarifications on the use of edTOOL.
- In addition, three practical case studies are presented within the guide: a Knife, a
   Wooden Packaging for wine bottles and a Jacket







### **Available online at:**

http://edtool.sostenipra.cat

Demo user: edtool@ineditinnova.com

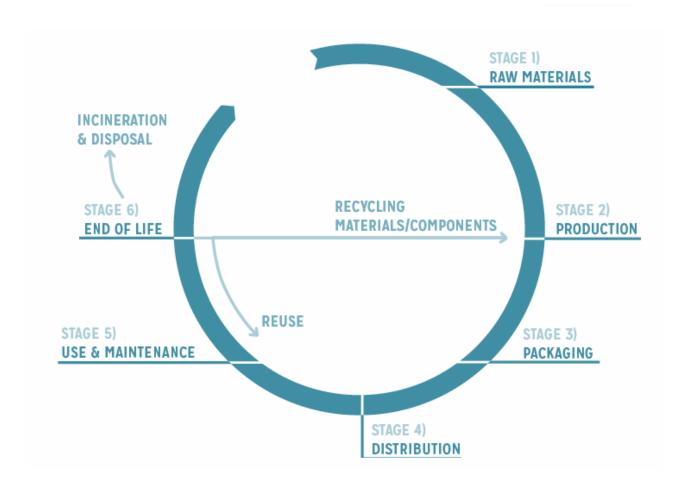
Password: edtool

Several <u>case studies</u> are available for consultation



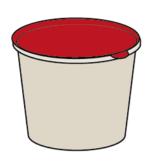








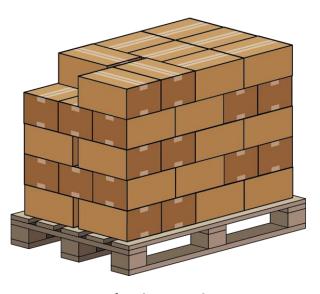




**Packaging primary** 



**Packaging secondary** 



**Packaging Tertiary** 











The tool can be use for the ecodesign of products and services, although its implementation is more straightforward for the case of product ecodesign.



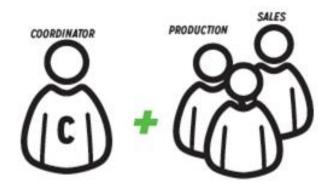


<u>edTOOL</u> considers two types of users for each project:

An ecodesign <u>Project Coordinator</u> and a series of ecodesign <u>Team Members</u>.

The Project Coordinator will be the one in charge of using the web-based tool.

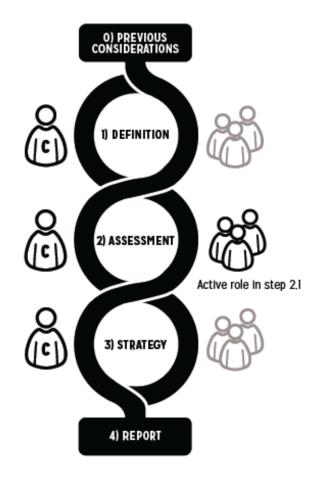
The Team Members will be invited by the Coordinator and will have access to all the information introduced in the tool, but limited edition permits.







# **Structure**







### **Step 1. Initial Definition**

This step will be useful for the Coordinator to define:

the team,
the product/ service to be assessed,
the legal requisites affecting the product/service,
The market environment, and
the environmental assessment criteria to be used in next step.







# **Example:**

- Candy glam ring
  - How many spare parts have this product?



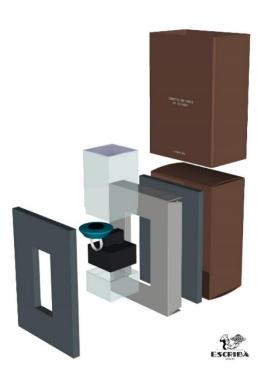


# **Example:**

Candy glam ring

# Quantitatives features

Paperboard, PE expanded, PS, EVA 115 x 70 x 158 mm 1272cm3 118,7g











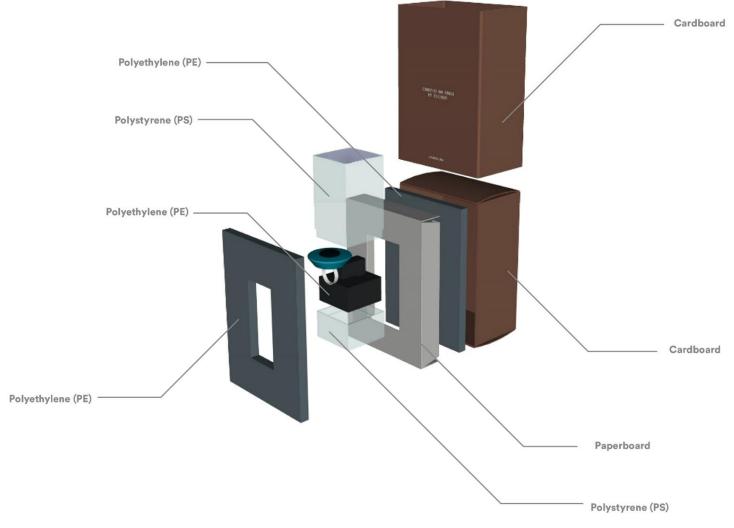


Primary packaging

Secondary packaging

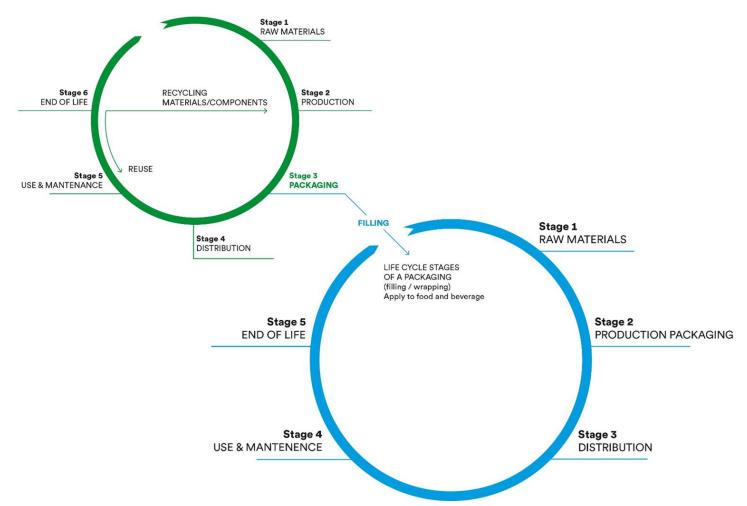






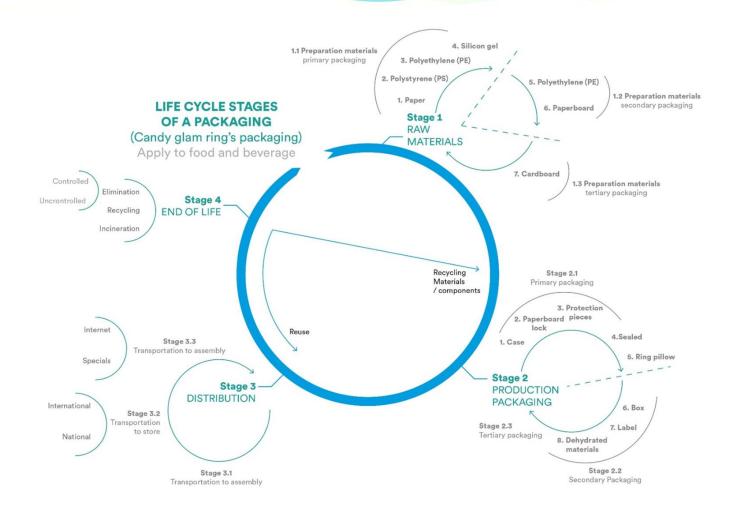










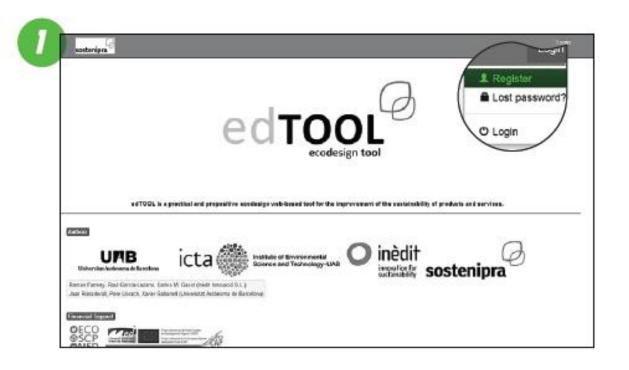






### **FIRST STEP**

Registration process

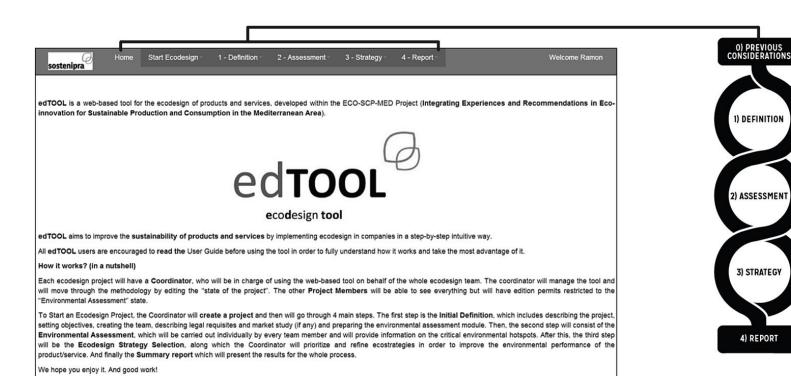








### **HOMEPAGE**



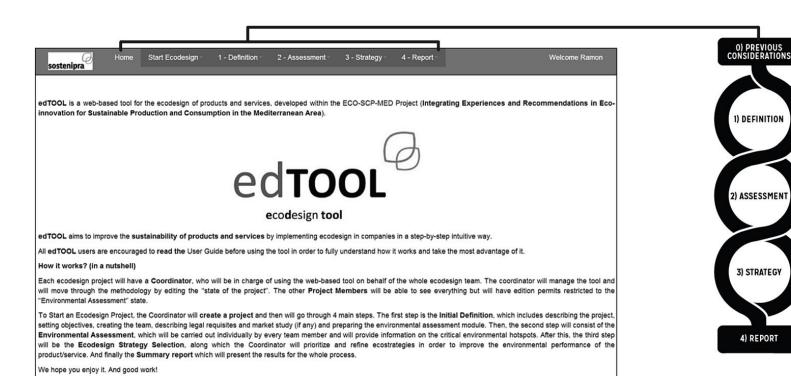




3) STRATEGY

4) REPORT

### **HOMEPAGE**







3) STRATEGY

4) REPORT

### **IMPORTANT**

### Main menu

edTOOL is based on four different states that are controlled by **the Coordinator**:

- (1) Initial Definition
- (2) Environmental Assessment
- (3) Strategy Selection
- (4) Summary Report.



The state menu: Here is where you are in the process





### START A NEW PROJECT



Figure 10. Creation of a new ecodesign project project.

Nelsome Ramon

Current project: Knife State: 1 - Initial definition Change state: 1 - Initial definition

Current project: Knife State: 1 - Initial definition Change state: 1 - Initial definition

Ecodesign Project List of ecodesign projects you are a member of

Projects you are a member of (you can change your active project from this list)

Project name State Created on

Knife Initial definition 2014-01-17 14:53:01 Active



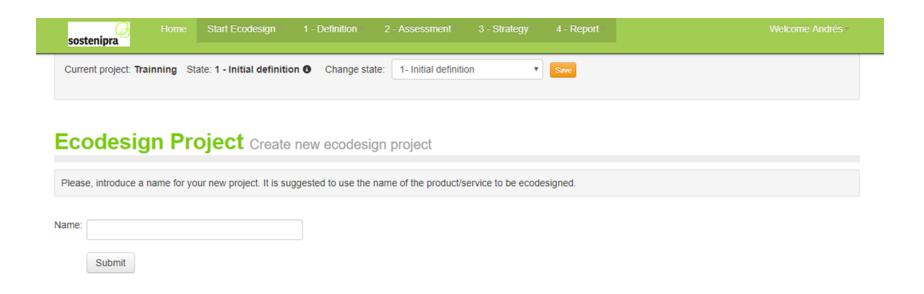


### **Main Menu**

Start ecodesign project > New ecodesign project

### State menu

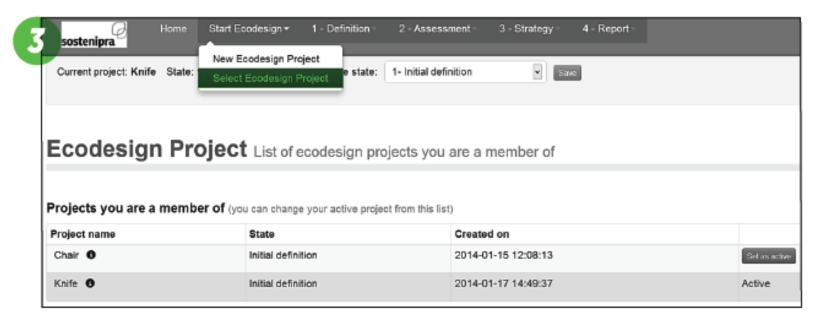
Currect project > State 1.initial definition > Change State: 1-Initial Definition







### If you already have a project

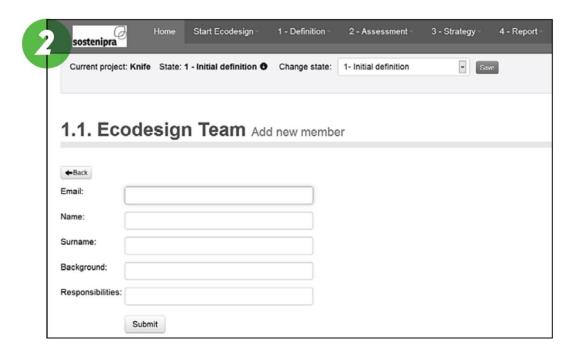






### **ECODESIGN TEAM**

- Multidisciplinary team (direction, technicians, engineers, managers, marketing...).
- Generally, the higher participation, the better.
   Recommended betwen 5-10 members





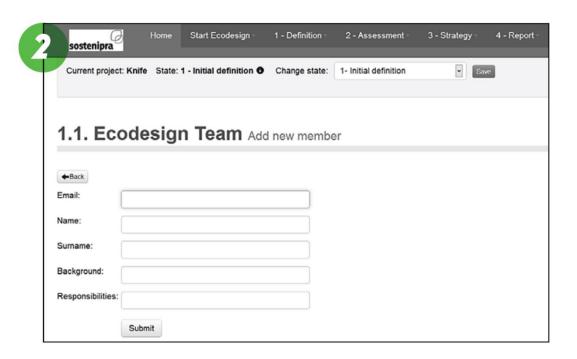


### **Main Menu**

1.Definition > 1.1 ecodesign team > **Add membres** 

### State menu

Currect project > State 1.initial definition > Change State: 1-Initial Definition







### PROJECT DESCRIPTION AND OBJECTIVES

The Coordinator will describe the product/service to be ecodesigned and will indicate what are the general objectives pursued with this project .

# Please, describe the product/service to be ecodesigned and the objectives that are pursued by using edTOOL. Name: Knife Description: The reference Knife presents high durability and ergonomics, and is resistant to high temperatures. It is conceived for professional use. Objectives: This ecodesign project aims to: - assess the environmental impact of the reference Knife - identify environmental improvement strategies - ecodesign a new Knife





### **Main Menu**

1.Definition > 1.2 Descriptions & objectives > **Fill the boxes** 

### State menu

Currect project > State 1.initial definition > Change State: 1-Initial Definition

# Please, describe the product/service to be ecodesigned and the objectives that are pursued by using edTOOL. Name: Knife Description: The reference Knife presents high durability and ergonomics, and is resistant to high temperatures. It is conceived for professional use. Objectives: This ecodesign project aims to: - assess the environmental impact of the reference Knife - identify environmental improvement strategies - ecodesign a new Knife





### **LEGAL REQUISITES (Optional Step)**

The Coordinator will be able to describe the most important legislation and regulations affecting the product/service, which will need to be considered when thinking of potential strategies and new ecodesigned concepts

### 1.3. Legal requisites Create new legal requisite

Name:

UNE-EN-ISO-8442/1

Description:

Materials and articles in contact with foodstuffs -- Gutlery and table holloware -- Part 1: Requirements for cutlery for the preparation of food





### **Main Menu**

1.Definition > 1.3 Legal requisites > Add requisite (Fill the boxes)

### State menu

Currect project > State 1.initial definition > Change State: 1-Initial Definition

## 1.3. Legal requisites Create new legal requisite

Name:	UNE-EN-ISO-8442/1	
		1
Description:	Materials and articles in contact with	1

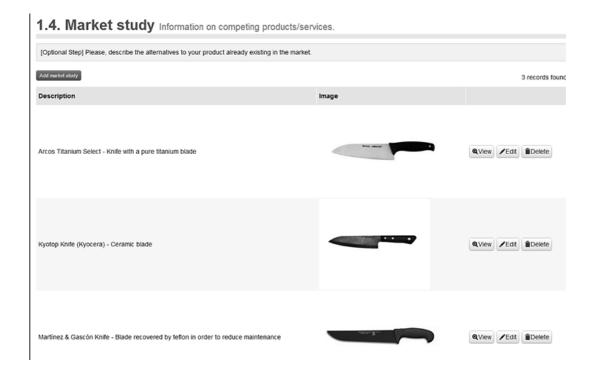
Materials and articles in contact with foodstuffs -- Cutlery and table holloware -- Part 1: Requirements for cutlery for the preparation of food





### MARKET STUDY (Optional Step)

The Coordinator can introduce a descriptionand image of the related products/service existing in the market, result of a Market Study





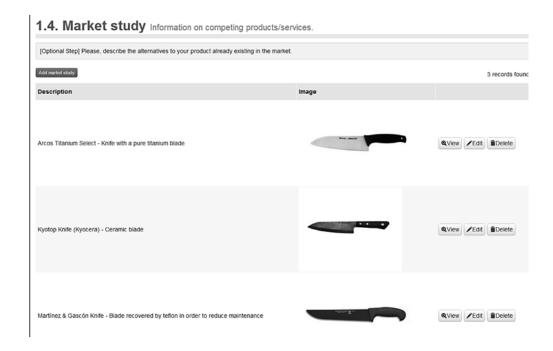


### **Main Menu**

1.Definition > 1.4 Market study > Add market study (**Fill the boxes**) > add image

### State menu

Currect project > State 1.initial definition > Change State: 1-Initial Definition







#### **CUSTOMIZE CRITERIA**

Preparation for the Environmental Assessment that will be performed by means of a **Qualitative Assessment of Life Cycle Criteria**.

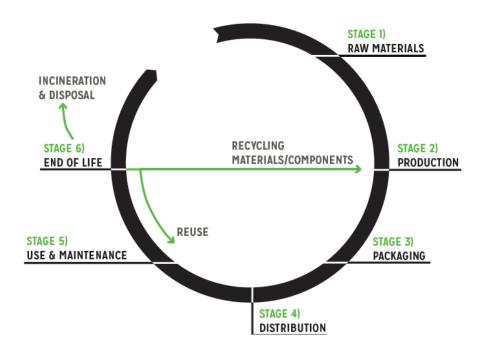
This is a qualitative environmental assessment tool based on the study of life cycle stages. In brief, this tool places in a spider web diagram the various life cycle stages and shows a score which is representative of the degree of environmental performance of each stage against several criteria that characterize them.





#### **CUSTOMIZE CRITERIA**

Preparation for the Environmental Assessment that will be performed by means of a **Qualitative Assessment of Life Cycle Criteria**.









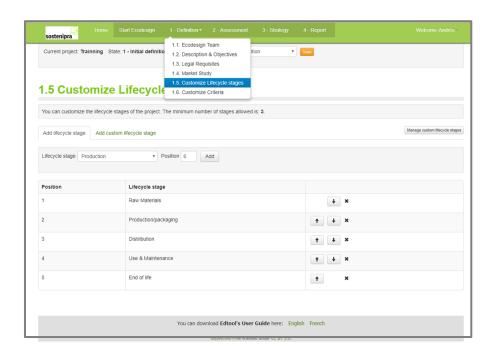
**Criteria game** 





#### **CUSTOMIZE CRITERIA**

The Coordinator can edit the matrix of life cycle criteria (remove, add predefined or new ones)





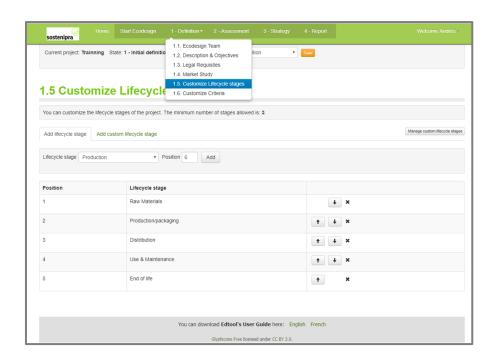


#### **Main Menu**

1.Definition > 1.5 Customize lifecycle stages > Add lifecycle stages/add custom lifecycle stages

#### State menu

Currect project > State 1.initial definition > Change State: 1-Initial Definition

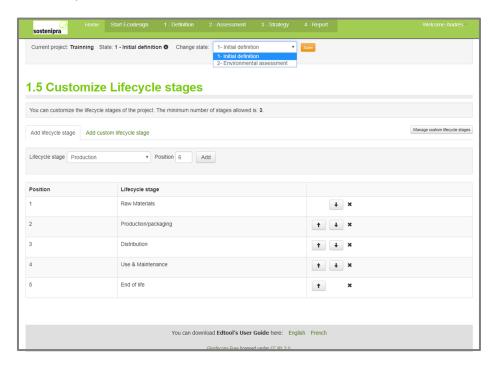






#### **CUSTOMIZE CRITERIA**

The Coordinator can edit the matrix of life cycle criteria (remove, add predefined or new ones)

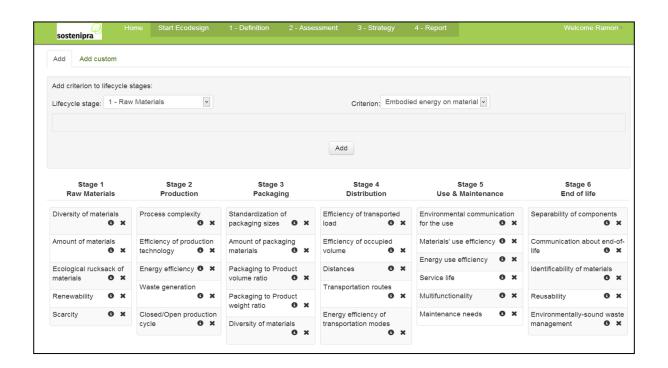






#### **CUSTOMIZE CRITERIA**

The Coordinator can edit the matrix of life cycle criteria (remove, add predefined or new ones)





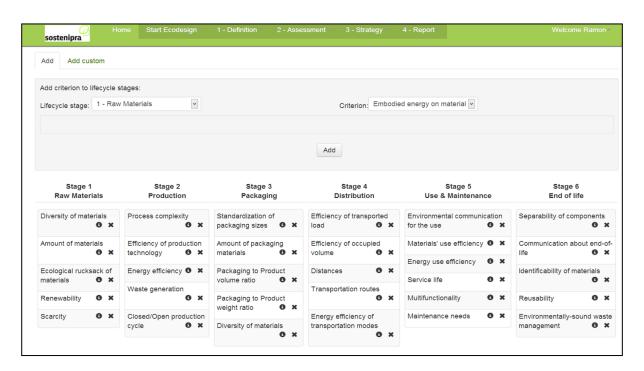


#### **Main Menu**

1.Definition > 1.6 customize criteria > select the stages and criterias

#### State menu

Currect project > State 1.initial definition > Change State: 2-environental assessment > save





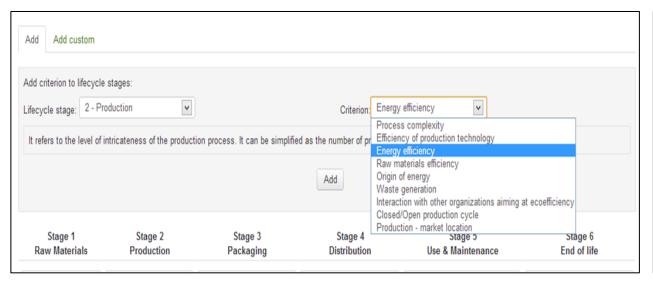


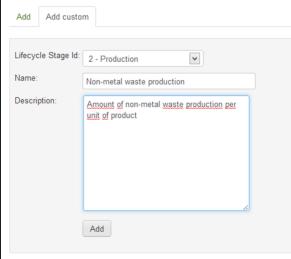
#### **Main Menu**

1.Definition > 1.6 customize criteria > select the stages and criterias

#### State menu

Currect project > State 1.initial definition > Change State: 2-environental assessment > save







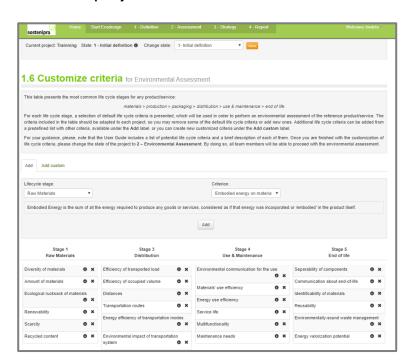


#### **Main Menu**

1.Definition > 1.6 customize criteria > select the stages and criterias

#### State menu

Currect project > State 1.initial definition > Change State: 1-Initial Defenition





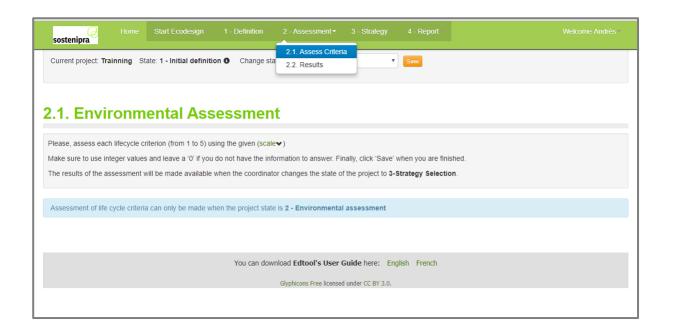


#### **Main Menu**

2, Assessment > 2.1 Assess criteria > select the stages and criterias

#### State menu

Currect project > State 1.initial definition > Change State: 2-Environmental assessment > save







#### **Main Menu**

2, Assessment > 2.2 Assess criteria > select the stages and criterias State menu

Currect project > State 1.initial definition > Change State: 2-Environmental assessment > save







edTOOL includes a database of generic life cycle criteria (See User Guide)

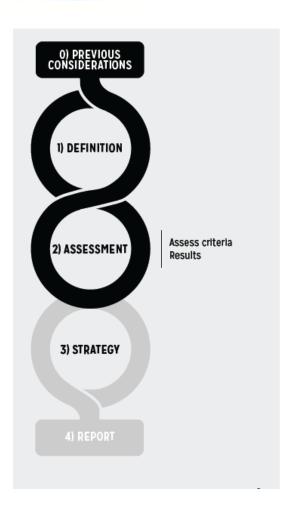
## ANNEX B) LIFE CYCLE CRITERIA AND STRATEGIES

#### List of life cycle criteria

	Diversity of materials	It can be represented by the number of different typologies of materials involved in the product. In general, less is better
	Amount of materials	It can be represented by the weight of the materials involved in the product. The less material has to be used in a product, the less resources will be consumed in the production process.
	Ecological rucksack of materials	An Ecological Rucksack is the total quantity of materials moved from nature to create a product or service. minus the actual weight of the product. That is, ecological rucksacks look at hidden material flows. Ecological rucksacks take a life cycle approach and signify the environmental strain or resource efficiency of the product or service.
	Embodied energy on materials	Embodied Energy is the sum of all the energy required to produce any goods or services, considered as if that energy was incorporated or 'embodied' in the product itself.
	Renewability	A renewable resource is a natural resource which can replenish with the passage of time, either through biological reproduction or other naturally recurring processes.
Materials	Durability	Durability is aimed at extending the lifetime of products thanks to the inherent material properties.
	Scarcity	It refers to the lack or the limited existence of resources that are fundamental for the product or service provided. The more scarce, the worse.
	Recycled content	The proportion, by mass, of recycled material in a product or packaging. Only pre-consumer and post-consumer material shall be considered as recycled content.
	Recovered components	Recovered materials are products, components or parts of a production or waste stream captured or separated for reus (without processing, which would be recycling)
	Reciclability	Reciclability refers to the ability of a material to be captured and separated from a waste stream for being recycled
	Biodegradability	Biodegradability refers to the capability of being decomposed by biological agents, especially bacteria.
	Origin of materials	The origin of materials refers to the geographical location from which they are obtained. Local materials are desirable due to shorter distances
	Toxicity	Toxicity refers to the degree to which a substance can damage an organism







#### **Step 2. Environmental Assessment**

Throughout this step each member of the team will evaluate the previously defined criteria and results will be presented to the coordinator.



Ensures each member evaluates. Ensures consistency of results. Assesses criteria.



Assess criteria.





#### **ASSESS CRITERIA**

Each ecodesign team member can assess the criteria, using a scale from 1 to  $5\,$ 

÷

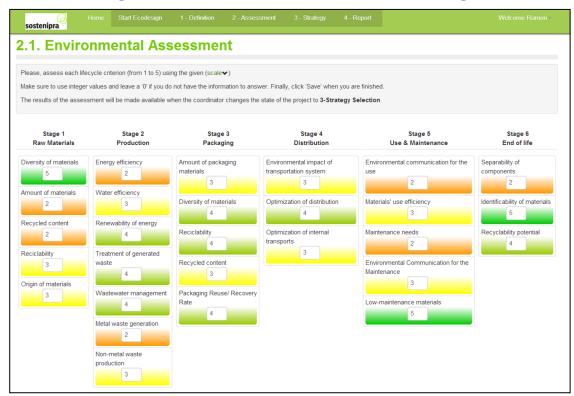
Enormous room for improvement (0%)	
Big room for improvement (25%)	
Some room for improvement (50%)	
Small room for improvement (75%)	
No room for improvement (100%)	
No data available / not applicable	





#### **ASSESS CRITERIA**

Each ecodesign team member can assess the criteria, using a scale from 1 to 5







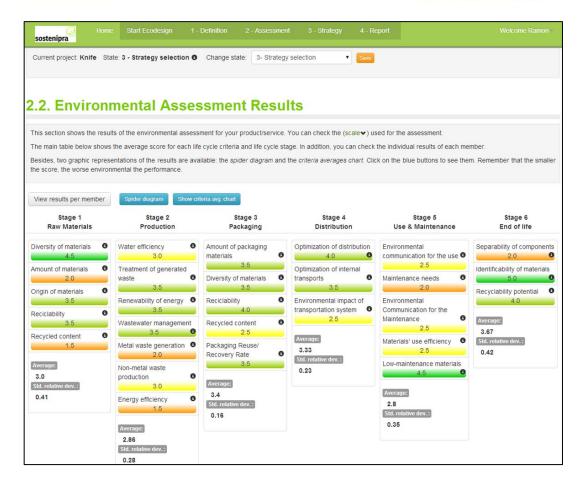
#### **ASSESS CRITERIA**

The Coordinator is able to see who whas already assessed the criteria.









# ENVIRONMENTAL ASSESSMENT RESULTS

Averages for criteria and for life cycle stage are obtained.





#### **Main Menu**

2, Assessment > 2.2 Results >

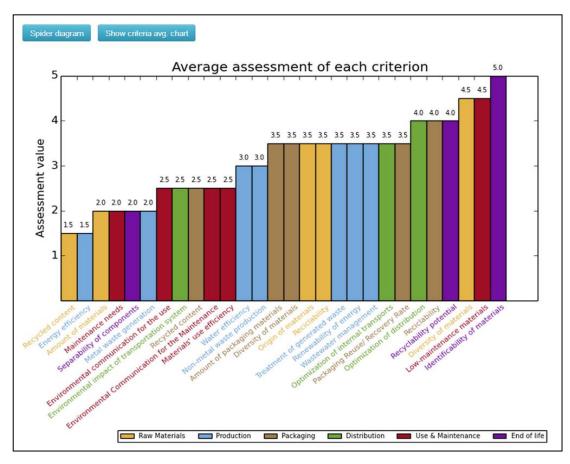
#### State menu

Currect project > State 1.initial definition > Change State: 3-Strategy selection > save





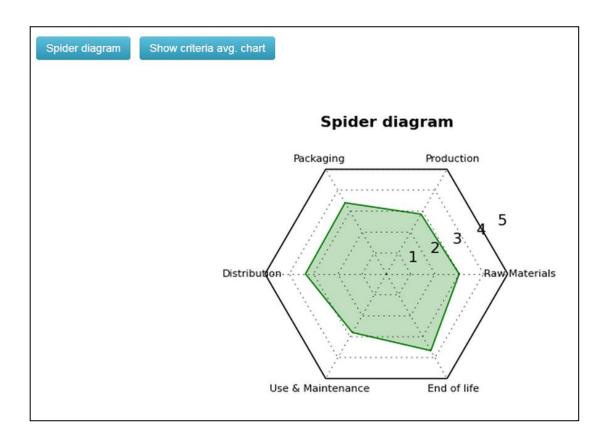




# **ENVIRONMENTAL ASSESSMENT RESULTS**Bar diagram.







#### **ENVIRONMENTAL ASSESSMENT**

#### **RESULTS**

The main result: Spider diagram.

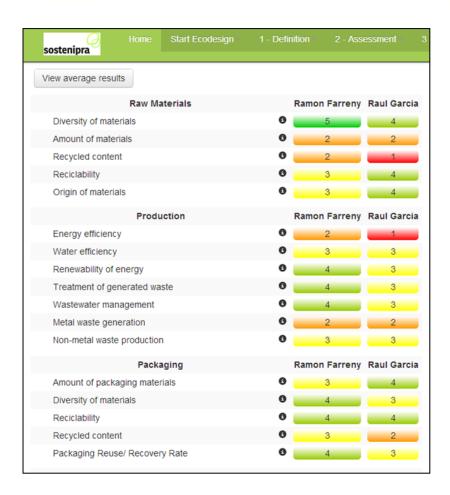
The environmental assessment results shows where attention should be paid in order to increase the environmental performance of the product/service.

With this information, **edTOOL** suggest a set of environmental improvement strategies.

•





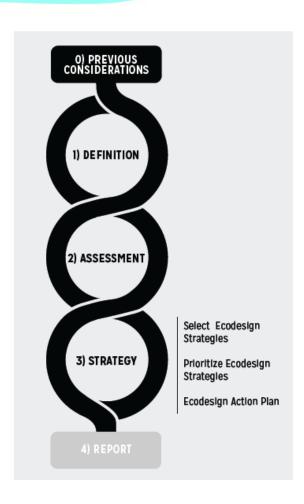


#### **ENVIRONMENTAL ASSESSMENT RESULTS**

The individual scores can also be observed by the Coordinator.

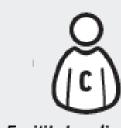






## **Step 3. Strategy Assessment**

Throughout this step the potential ecodesign strategies are selected, prioritized and materialized into an Action Plan.



Facilitates discussion Collects information Manages edTOOL

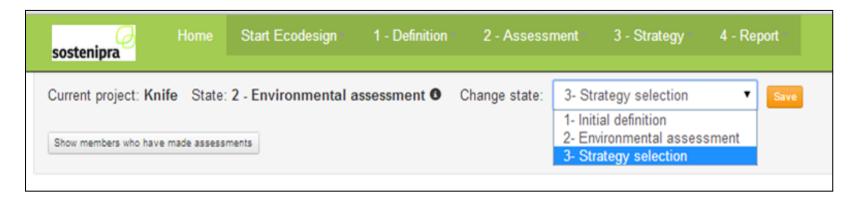


Collectively assess strategies Provide informed knowledge





In order to process (obtain averages) the whole ecodesign team results, the Coordinator has to move to the next State. This will terminate the 'criteria edition process'







#### List of environmental improvement strategies

	Reduce number of different types of material	n general, a reduced number of different types of materials is desirable, since it simplifies all life cycle stages (e.g. procurement of materials, production processes, management of wastes, etc.). However, this strategy may be difficult o achieve for reasons of function, strength, etc.				
	Reduce material input by design alming at durability	This strategy aims to reduce the use of materials to the minimum, always considering the requirements of the product (strenght, durability, service life, etc.).				
	Reduce material input by means of dematerialization	Dematerialization is the replacement of a physical product with a non-physical product or service, thereby reducing the production, demand and use of physical products; and reducing the end-user's dependence on physical products in implementing this strategy, several benefits may be achieved; cost-savings in materials, energy, transportation, consumables and the need to manage the eventual disposal and/or recycling of a physical product				
	Reduce material input by means of a simple principle of functioning	The reduction of non structural parts and of connecting parts allows to reduce the consumption of resources, as well as to a reduction of assembly and disassembly times.				
	Reduce material input by means of multifunctionality	The combination of functions into one product reduces the consumption of material per function. Therefore, the consumed resources are used to provide several functions, for which reason the generated impacts could be partially allocated to each of the functions).				
Materials	Use materials and components with lower ecological rucksack	The consumption of resources for the supply of raw materials and the manufacture of external parts and component has an ecological rucksack, that is aggregated into the product's rucksack. Consequently, efforts should concentrate on minimizing the ecological rucksacks accompanying materials and other external parts and components. This may be realized by clearly defined requirements for the selection of suppliers, for which different assessment methods exist in most cases indicators will be calculated from life cycle analysis data (ICA), which can be used as a basis for the assessment of the environmental impact of materials. Of course, each of the methods used yields results only within its own bounds. Therefore, knowing these limits and the potential environmental impact not detected by a given method is essential for application in practice.				
	Select suppliers and products under ecolabelling systems or providing environmental information	Certified and ecolabelled materials are preferrable				
	Select materials of low energy intensity	Materials with low energy intensity or low embodied energy are preferrable, since they reduce the cumulative energy demand of the offered product/service.				
	Prioritize renewable raw materials	Renewable raw materials are not of fossil origin but are made, in most cases, from plants. Their use presents benefits, since other limited resources are not used and, in addition, it provides for adequate disposal.				
	Prioritize materials that are abundant in the environment and avoid scarce materials	The use of materials that are abundant provides for greater opportunities to obtain them and avoids the depletion o other resources that are scarcer.				

edTOOL includes a database of generic environmental improvement strategies that could be applied to ecodesign products and services, which are grouped according to what life cycle stage they correspond to (See User Guide)





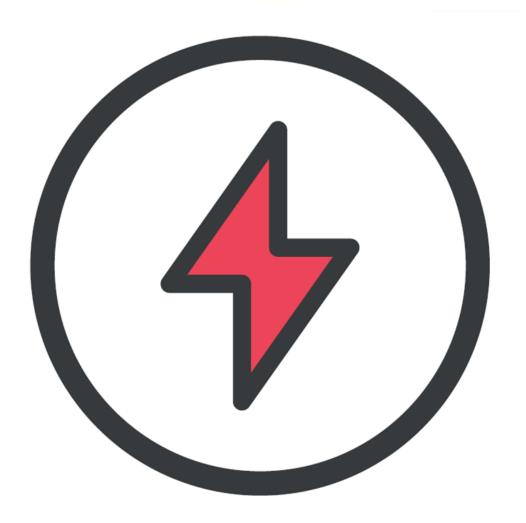
#### **SELECT ECODESIGN STRATEGIES**

the Coordinator will need to navigate through the set of suggested strategies and check if the strategies:

- are **appropriate** for the assessed product/service, meaning that it does make sense to implement such strategy in the product/service under study.
- have already been completed for the product/service under study, meaning that such strategies have already been applied.









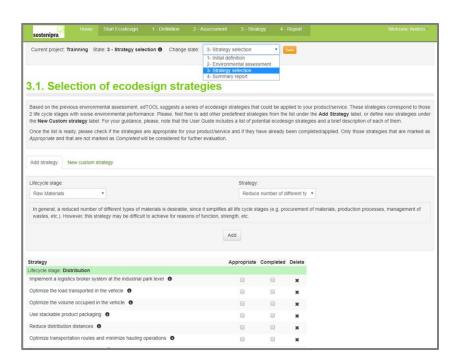


#### **Main Menu**

3. Strategy > 3.1 Select ecodesign strategies >

#### State menu

Currect project > State 1.initial definition > Change State: 3-Strategy selection > save







Home Start Ecodesign 1 - Definition 2 - Assessestenipra	ssment = 3 - Strate	egy 4 -	Report *
Add strategy New custom strategy			
Lifecycle stage:	Strategy:		
Raw Materials •	Reduce	number of o	different ty
Raw Materials  Production/packaging  Distribution  Use & Maintenance  End of life  Brid Production  Brid Maintenance  Brid Of life  Brid Maintenance  Brid Maintenance		ages (e.g. pr	ocuremen
End of life	Add		
strategy	Appropriate	Completed	Delete
ifecycle stage: Distribution			
mplement a logistics broker system at the industrial park level			×
Optimize the load transported in the vehicle			×
Optimize the volume occupied in the vehicle   1			×
Use stackable product packaging •			×
Reduce distribution distances			×
Optimize transportation routes and minimize hauling operations			×
Foster ecofriendly driving patterns			×
Choose environmentally acceptable means of transportation for distribution of produc	ct 🛭 📄		×
Use vehicles with the most efficient technology available (less energy consumption)	0		×
Use vehicles with less emissions •			×
Use fuels from renewable origin 6			×
You can download Edto	ol's User Guide here	: English	French
Glyphicons	Free licensed under CC B	3.0.	





			5.1.
Strategy	Appropriate	Completed	Delete
Lifecycle stage: Production			
Minimize and simplify the production processes	✓		×
Use low material input, low emission production technologies	$\checkmark$	•	×
Use efficient energy technologies in the production process	•	•	×
Use techniques that optimize energy use	•		×
Use water efficient technologies in the production process	•		×
Use technologies that optimize raw materials use in the production process	•		×
Preferably use renewable energy resources along the production process	•	•	×
Preferably use regionally available energy resources 6	•	•	×
Use techniques that reduce the generation of waste and emissions 6	€		×
Reduce fraction of rejects in production process	•		×
Recycle process materials whenever possible	•		×
Search for sinergies and symbioses with neighbouring companies and organizations			×
Close material cycles in the production process 6			×
Recycle and reuse waste for new products/materials			×
Use parts of identical design for different products	•	•	×
Locate the production plant as close as possible to the market 6			×

## **SELECT ECODESIGN STRATEGIES**

the Coordinator will need to navigate through the set of suggested strategies and check if the strategies:





#### PRIORITIZE ECODESIGN STRATEGIES

The previous filter reduces the list of environmental improvement strategies to a more manageable set, which is assessed in marketing, economic and technical terms.

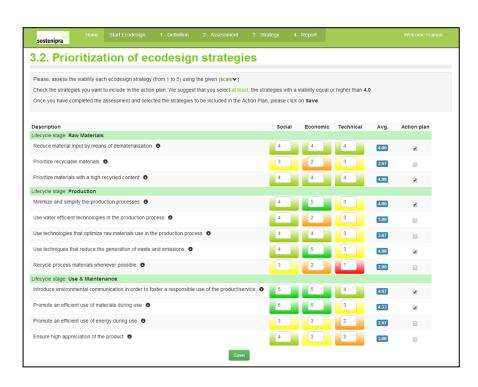
5	Excellent viability
4	Good viability
3	Average viability
2	Fair viability
1	Poor viability
0	No data available / not applicable





#### PRIORITIZE ECODESIGN STRATEGIES

The previous filter reduces the list of environmental improvement strategies to a more manageable set, which is assessed in marketing, economic& technical terms.



Once assessed, the Coordinator is able to prioritize which strategies will be included in the Action Plan



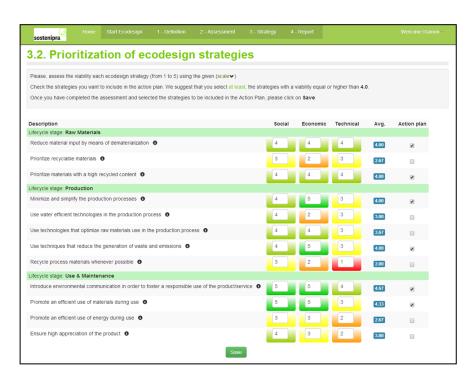


#### **Main Menu**

3. Strategy > 3.2 Prioritize ecodesign strategies >

#### State menu

Currect project > State 1.initial definition > Change State: 3-Strategy selection > save

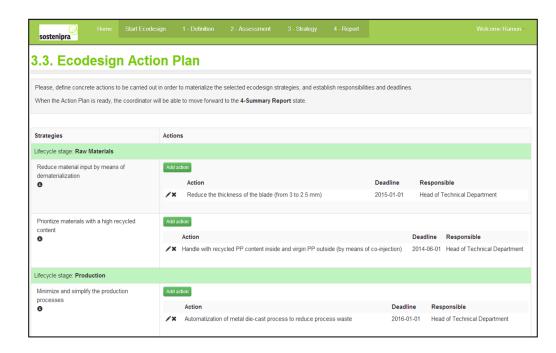






#### **ECODESIGN ACTION PLAN** (Plus Step)

The team will define concrete actions to be carried out in order to implement the selected ecodesign strategies, establish responsibilities and deadlines. Therefore, for each strategy, the Coordinator will be able to introduce one or more actions







#### **Main Menu**

3. Strategy > 3.3 Ecodesign plan >

#### State menu

Currect project > State 3-Strategy > Change State: 4-Summary report > save > Observse the summary

#### **Main Menu**

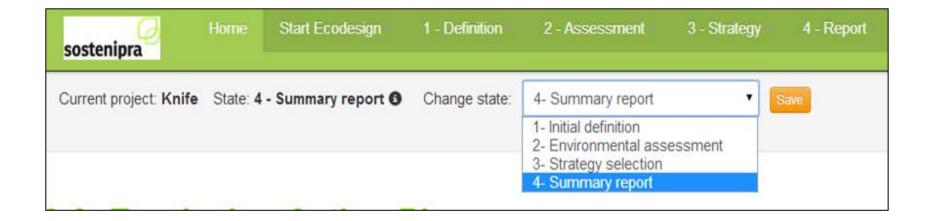
3. Report > 4.12Summary report >

#### State menu

Currect project > State 3-Report > Change State: 4-Summary report > save > Observse the summary

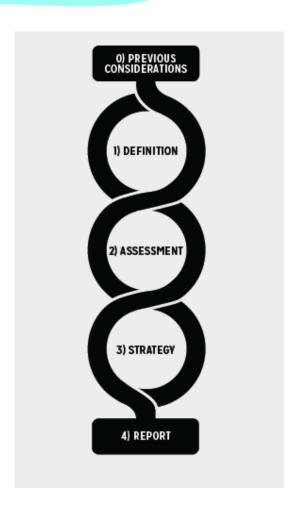












### Step 4. Report

Throughout this step a report is obtained, which summarizes the main results of the ecodesign project.







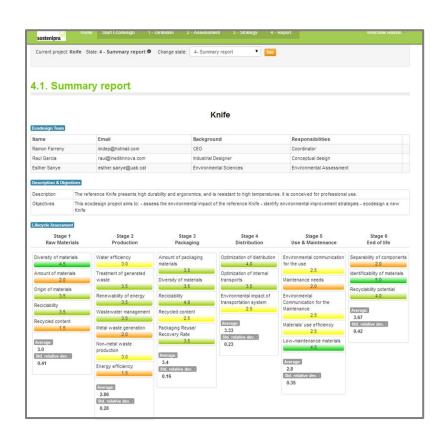
#### **SUMMARY REPORT**

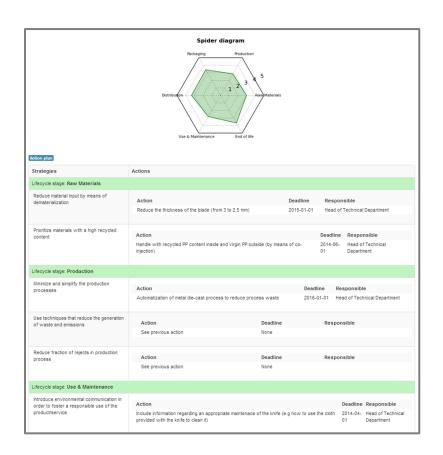
The contents of the Summary report are pre-established in order to provide a common means of reporting the results of the implementation of **edTOOL**:

- Ecodesign Team
- Description & Objectives
- Life Cycle Assessment
- Spider diagram
- Action Plan







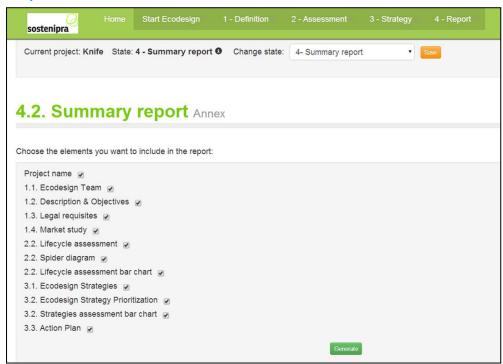






#### **CUSTOMIZED REPORT**

This allows the Coordinator to choose what information will be included in the Report:





















### **Ecobriefing**

The ecobriefing aims to identify the environmentally critical aspects and reduce their impact through ecodesign and lifecycle stages.

#### **Concept**

Elimination the unnecessary components Simplify the spare componentes

#### **Materials**

Reduction of the amount of materials

Avoid materiales that comes from fossil deposits

Reduction of material diversity

#### **Distribution**

Optimization of transport volume





- Re design the case and their internal "locks".
- New packaging must be consistent with the product.
- Protect the product.
- Improve the product visibility.
- Simplify the packaging assembly and disassembly.
- Avoid drastic changes during the manufacturing.
- Reduce the environmental impact.





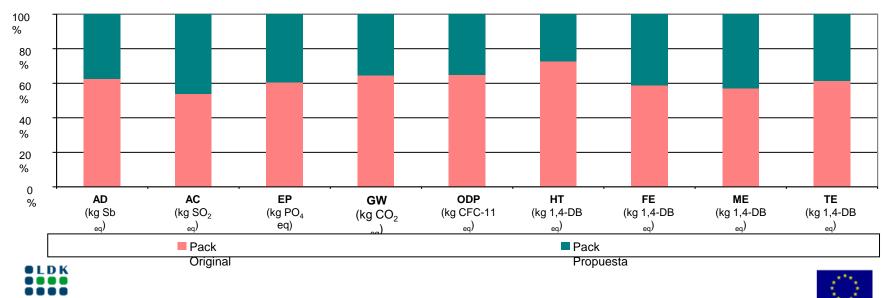
Aspectos cuantificables	Pack original	Pack propuesta	Porcentaje de mejora
Peso	118,7g	81,77g	<b>↓</b> 31%
Volumen	1272cm <sup>3</sup>	906cm <sup>3</sup>	<b>↓</b> 29%
Envase por unidad de transporte	20u.	28u.	<b>↑29</b> %
Tiempo de montaje	31s.	19s.	<b>↓</b> 39%
Coste de los materiales	1,34 €	1,04 €	↓10%





CONSULTANTS

Aspectos cuantificables	Pack original	Pack propuesta	Porcentaje de mejora
Impacto ambiental	-	-	↓23,5%
Pisada de carbono (CO <sub>2</sub> eq)	217g	121g	↓44%





### SWIM-H2020 SM

#### For further information

Website

www.swim-h2020.eu E: info@swim-h2020.eu

**LinkedIn Page** 

SWIM-H2020 SM LinkedIn

**Facebook Page** 

SWIM-H2020 SM Facebook





## **SWIM and Horizon 2020 Support Mechanism**

Working for a Sustainable Mediterranean, Caring for our Future

## Thank you for your attention.

This Project is funded by the European Union



























### SWIM and Horizon 2020 Support Mechanism

Working for a Sustainable Mediterranean, Caring for our Future

### Eco design your own product orservice

Presented by:

Hichem Salem and Anna Ibañez, PM on Green Entrepreneurship at SCP/RAC

**SWIM and Horizon 2020 SM** 

12th December 2018, Barcelona, Spain

This Project is funded by the European Union





























# Design your own project - First meeting

#### 1. Define your project

#### 2. Team members

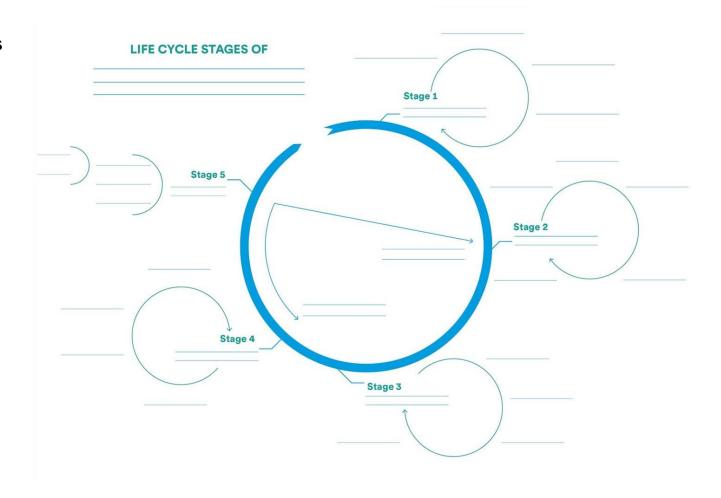
Project:	Roles		
	Persona	Position	
Description:			
Aims			
	-		





# Design your own project - Drawing down the life cycle

#### 3. Defining stages







# edTOOL summary

ould you draw down the process of the edtool ?				





# edTOOL Elevator pitch

Currently we find us with	User's problem/challenge		
That effecting to			
rnat enecting to	Target / users		
In this context, edTool	What is edtool?		
Offering you	Solutions or benefits for the user		
Because only edTool has_	Support (equipment, technology, knowledge, etc.)		





## SWIM and Horizon 2020 Support Mechanism

Working for a Sustainable Mediterranean, Caring for our Future

### Thank you for your attention.

This Project is funded by the European Union



























